

# FCM2630-J0A - Pre-calibrated Module for Refrigerant Gases R-32

## Features:

- \* Factory calibrated
- \* Temperature compensation circuit
- \* Resistant to interference gases
- \* Open collector output (monitoring/alarm/ malfunction output)
- \* Meets IEC60335-2-40 and JRA4068 requirements

# **Applications**:

\* Refrigerant gas leak detection in air conditioning/refrigeration systems

**FCM2630-J0A\*** is an embedded type module using the semiconductor gas sensor which is optimized to detect A2L refrigerant gas R-32.

This module enables users to easily build a reliable gas leakage detection system by eliminating electronic circuit design for temperature compensation and the calibration process. In addition, a connector allows easy replacement of the gas sensor module for periodic maintenance.

The gas sensor has a built-in filter to reduce the influence of alcohol and other interference gases, resulting in high selectivity to R-32.

FCM2630-J0A is capable of satisfying the IEC60335-2-40 Edition 7.0 Annex LL and the JRA4068:2023 (Performance 3) standards. The applicable standards are both limited to refrigerant gas type: R-32.



#### **Pin Connections**

Pin No.	Name	Description
1	GND	Common ground
2	NC	No connection
3	Vоит2	Total running time output
4	Vout1	Monitoring/alarm/malfunction output
5	Vc	Circuit voltage

Connector model: S05B-PASK-2 (made by JST)

Recommended receptacle for connector: PAP-05V-S (made by JST)

<sup>\*</sup> FCM Series is the model name of refrigerant gas sensor modules supplied by Figaro Engineering Inc.



#### **Specifications**

Model No.		FCM2630-J0A
Target gases		Refrigerant gas R-32
Circuit voltage	Vc	5.0±0.2V DC
Output signals		NPN Open collector (The output signals should be connected to external pull-up resistances.)
The alarm set point declared by the manufacturer		4.17%LFL(6000ppm)
Initial alarm accuracy		R-32: 2.78~4.17%LFL(4000~6000ppm)
Response time		within 30 seconds at 25%LFL(36000ppm) R-32
Warm-up time		60 seconds after power ON If previous operation mode was in Alarm state when power was turned off, the Alarm state will be resumed before completion of the initial stabilization period.
Operating conditions		-25 ~ 60°C, 20 ~ 95%RH(avoid condensation)
Current consumption		approx. 60mA (Inrush current: 100mA)
Power consumption		approx. 0.3W
Dimensions		25 × 34 × 16mm
Weight		approx. 5g

#### **Output Signals**

Operation State	Vout1		
Initial	H: 75msec./L: 300msec.		
	Alarm decision and malfunction decision inactive for 60sec. after power on		
Monitoring	H: 75msec./L: 300msec.		
Alarm	H: 225msec./L: 150msec.		
	Alarm state will not change to another operation state.		
Malfunction	H: 300msec./L: 75msec.		
	Malfunction state will not change to Initial state or Monitoring state. Since gas detection mode continues while in Malfunction state, Malfunction state will change to Alarm state if sensor response reaches or exceeds the alarm set point.		

Operation state priority: ① Alarm ② Malfunction ③ Initial ④ Monitoring

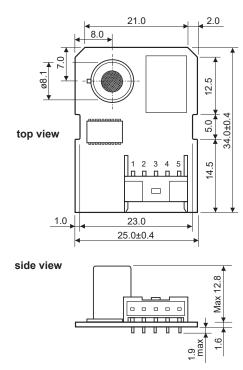
Total uptime output	Vout2
0∼5 years	H: 75msec./L: 300msec.
5~10 years	H: 225msec./L: 150msec.
10 years or more	H: 300msec./L: 75msec.

#### NOTE:

If the internal temperature near the gas sensor module becomes higher than the external ambient temperature by 10°C or more due to heat generated by electronic components in a device into which this gas sensor module is incorporated, the set alarm threshold may drift . Please consult with Figaro if there is difficulty in designing a device so as to keep the temperature rise inside the device within 10°C.

All sensor characteristics shown in this brochure represent typical characteristics. Actual characteristics vary from sensor to sensor. The only characteristics warranted are those in the Specification table above.

#### **Structure and Dimensions**



u/m: mm

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